

Defect Analyze

Factory	Defect Description	Major Sum	Minor Sum
Dhaka			
	Width of belt is more than 1/4 inch too wide or too narrow.	5	23
	Any foreign objects imbedded ion leather	4	4
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	4	24
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	4	8
	Broken or damaged button.	4	12
	Buttonhole not well made or uncut.	4	2
	Coating omitted or thickness of coating / plating less than specified	4	20
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	4	16
	Corresponding pockets horizontally uneven or misaligned, in excess of 3/16 inch.	3	9
	Darts poorly shaped with large bubbles or dimples at the end.	3	3
	Collar points --- distinctively ill-shaped or not uniform.	2	7
	Fabric Holes or obvious weakening defects that could easily develop into a hole.	2	8
	Bowed or skewed stripes.	2	12
	raw edges	1	
	Button insecurely sewn.	1	8
	misalign stitching		2
	seams puckering		3
	colour stain defect		3
	fabric defects		4
Summary for 'Factory' = Dhaka (19 defect records)			
	Sum	47.00	168.00
	Avg	3.13	9.33

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Factory	Defect Description	Major Sum	Minor Sum
Cambodia			
	Collar points --- conspicuously uneven turn -out of edges and points.	17	28
	Corded, piped or insert trim is conspicuously uneven too loose or too tight.	6	14
	Coating omitted or thickness of coating / plating less than specified	6	26
	Any foreign objects imbedded ion leather	5	5
	Uneven width waistband.	5	12
	口袋宽度大于口袋盖宽度 · 超过 1 / 8 英寸。	5	10
	未按指定的要求沿着纹理进行裁剪 · 影响到服装外表。	5	20
	Broken or damaged button.	5	15
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	5	30
Summary for 'Factory' = Cambodia (9 defect records)			
		Sum	59.00
		Avg	6.56
			160.00
			17.78

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Factory	Defect Description	Major Sum	Minor Sum
Bombay			
	Color or shade of loops that differ from approved sample.	9	15
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	7	26
	Any foreign objects imbedded ion leather	6	6
	Underarm seam not aligned with side seam in excess of 1/4 inch.	6	21
	Coating omitted or thickness of coating / plating less than specified	6	30
	Broken or damaged button.	6	18
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	6	12
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	6	36
	Collar noticeably off-center when attached to garment.	5	12
	Belt length not within 1/4 of an inch as specified.	4	1
	Broken, rough or sharp edges	3	2
	Fabric Holes or obvious weakening defects that could easily develop into a hole.	3	21
	Cuffs sewn on unevenly, or in wrong direction.	2	1
Summary for 'Factory' = Bombay (13 defect records)			
	Sum	69.00	201.00
	Avg	5.31	15.46

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Factory	Defect Description	Major Sum	Minor Sum
Vietnam			
	Coating omitted or thickness of coating / plating less than specified	10	26
	Darts uneven in length in excess of 1/4 inch.	8	14
	Belt loops incorrectly placed, in excess of 1/4 inch.	8	10
	Bubbling/ delamination fused.	8	4
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	4	24
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	4	16
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	4	8
	Broken or damaged button.	4	12
	Any foreign objects imbedded ion leather	4	4
	Button insecurely sewn.	2	2
	Misalignment greater than 1/8 inch at the fly.	1	3
	Belt length not within 1/4 of an inch as specified.	1	3
	Exposed zippers that detract from appearance of garment.	1	1
	Corresponding pockets horizontally uneven or misaligned, in excess of 3/16 inch.	1	9
	Fabric Color, color combination not as specified.	1	3
	Hi-low yokes at seams.	1	2
	Knitted Fabric Float yarn / accidental tucking.		5
	Incorrectly aligned, causing a noticeable bulge when buttoned.		7
Summary for 'Factory' = Vietnam (18 defect records)			
	Sum	62.00	153.00
	Avg	3.88	8.50

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Factory	Defect Description	Major Sum	Minor Sum
SriLanka			
	Coating omitted or thickness of coating / plating less than specified	6	26
	Top stitchings not uniform greater than 3/4 inch affecting appearance.	6	4
	Collar points --- distinctively ill-shaped or not uniform.	5	23
	Fabric Color, color combination not as specified.	4	12
	Hi-low yokes at seams.	4	8
	Exposed zippers that detract from appearance of garment.	4	4
	Broken or damaged button.	2	6
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	2	15
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	2	8
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	2	4
	Any foreign objects imbedded ion leather	2	2
	Any raw edge more than 1/4 inch on inside.	2	9
	拉链带的缝钉过松或过紧，导致拉上拉链后，拉链带突起或开口。	0	4
	钮扣和钮扣眼的位置没对齐，扣上钮扣后会产生明显的突起。	0	5
	colour stain defect		4
	Causing a noticeable bulge when sewn in.		3
	顶部针脚不一致的地方大于 3 / 4 英寸，影响到服装的外表。		5
	Fronts are uneven at the bottom --- in excess of 1/4 inch.		2
	crooked stitching		2
	遗漏加强缝合或加强缝合的位置不对。		4
	Uneven stitching at elastic casing		4
	Summary for 'Factory' = SriLanka (21 defect records)		
		Sum	41.00
		Avg	2.93
			154.00
			7.33

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Factory	Defect Description	Major Sum	Minor Sum
Malaysia	Coating omitted or thickness of coating / plating less than specified	22	98
	Exposed zippers that detract from appearance of garment.	12	13
	Fabric Color, color combination not as specified.	12	36
	Hi-low yokes at seams.	12	24
	Any foreign objects imbedded ion leather	10	10
	口袋宽度大于口袋盖宽度 · 超过 1 / 8 英寸。	10	20
	未按指定的要求沿着纹理进行裁剪 · 影响到服装外表。	10	40
	衣袖的摺边或饰面不均匀 · 扭曲或在其他任何方面缝钉不当。	10	61
	Broken or damaged button.	9	21
	Broken or damaged button. New defects	4	12
	Waistband irregular or not uniform in width by excess of 1/4 inch.	2	6
	Top stitchings not uniform greater than 3/4 inch affecting appearance.	2	4
	Eyelets are slightly out of alignment and/or are not of the proper number.	0	6
	Color out of shade band		1
	有明显的二次缝合的痕迹。		1
	Density of stitching that is too thin or too dense in relation to the fabric.		1
	Fabric Holes or obvious weakening defects that could easily develop into a hole.		1
	Front buttons and buttonholes out alignment.		1
	与服装整体相比 · 钮扣缀钉得过疏或过密。		1
	因线缝得过紧而导致皮革被扯坏。		1
	尺寸大小或类型不正确。		1
	Collar points --- distinctively ill-shaped or not uniform.		1
	拉链带的缝钉过松或过紧 · 导致拉上拉链后 · 拉链带突起或开口。		1
	Collar points --- conspicuously uneven turn -out of edges and points.		1
	服装上腰带环的数目与规定的相符。		5
	未缝上裤兜 · 拉链和加强点。		2
	格子图案和条纹图案不匹配。		1
	每英寸针数—跳针数量多于三针。		1
	每英寸针数—跳针数量少于或等于两针。		1
	永久性折痕 · 线痕 · 花痕 (barre) · 烧痕 · 焦痕。		3
	拉链 任何拉不上的情况。		1
	Causing a noticeable bulge when sewn in.		2
	Color not as specified		1
Summary for 'Factory' = Malaysia (33 defect records)			
	Sum	115.00	379.00
	Avg	8.85	11.48

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Factory	Defect Description	Major Sum	Minor Sum
karachi			
	Color not as specified	8	45
	Coating omitted or thickness of coating / plating less than specified	5	24
	口袋宽度大于口袋盖宽度 · 超过 1 / 8 英寸。	4	8
	Collar noticeably off-center when attached to garment.	4	1
	Broken or damaged button.	4	12
	Any foreign objects imbedded ion leather	4	4
	未按指定的要求沿着纹理进行裁剪 · 影响到服装外表。	4	16
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	4	24
	拉链 任何拉不上的情况。	3	12
	Collar points --- distinctively ill-shaped or not uniform.	2	5
	Bubbling/ delamination fused.	2	1
	Belt loops incorrectly placed, in excess of 1/4 inch.	1	4
	Hi-low yokes at seams.	1	2
	Exposed zippers that detract from appearance of garment.	1	1
	Fabric Color, color combination not as specified.	1	3
	Incorrect length of zipper.	1	
	Fabric Shading		3
	Flap and pocket pattern mis-matched.		4
Summary for 'Factory' = karachi (18 defect records)			
	Sum	49.00	169.00
	Avg	3.06	9.94

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Factory	Defect Description	Major Sum	Minor Sum
Indonesi			
	Color out of shade band	9	14
	Coating omitted or thickness of coating / plating less than specified	5	24
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	4	24
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	4	16
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	4	8
	Broken or damaged button.	4	12
	Causing a noticeable bulge when sewn in.	4	2
	Fabric Holes or obvious weakening defects that could easily develop into a hole.	4	2
	Crooked label	4	123
	Any foreign objects imbedded ion leather	4	4
	Conspicuously crooked belt loop.	4	23
	Belt loops incorrectly placed, in excess of 1/4 inch.	2	11
	Fabric Color, color combination not as specified.	1	3
	Hi-low yokes at seams.	1	2
	边缘缝合过松或因缝合线过松导致针脚突起或露出顶线或梭心线。	1	4
	Exposed zippers that detract from appearance of garment.	1	1
	defect on seams		3
	new puckering on center fron seams		2
	dirt stain on front body		1
Summary for 'Factory' = Indonesi (19 defect records)			
	Sum	56.00	279.00
	Avg	3.50	14.68

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Factory	Defect Description	Major Sum	Minor Sum
LiFung			
	Corresponding pockets horizontally uneven or misaligned, in excess of 3/16 inch.	8	35
	Bubbling/ delamination fused.	7	14
	Button insecurely sewn.	4	4
	Coating omitted or thickness of coating / plating less than specified	3	14
	Any foreign objects imbedded ion leather	2	2
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	2	12
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	2	8
	Broken or damaged button.	2	6
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	2	4
	顶部针脚不一致的地方大于 3 / 4 英寸，影响到服装的外表。	1	3
	Fabric Color, color combination not as specified.	1	3
	Hi-low yokes at seams.	1	2
	Exposed zippers that detract from appearance of garment.	1	1
	钮扣和钮扣眼的位置没对齐，扣上钮扣后会产生明显的突起。	1	4
	Darts uneven in length in excess of 1/4 inch.	1	3
	针线缝合过紧（受正常压力时，缝合线或针脚线会断裂）。		5
Summary for 'Factory' = LiFung (16 defect records)			
		Sum	38.00
		Avg	2.53
			120.00
			7.50

Defect Analyze

Factory	Defect Description	Major Sum	Minor Sum
India			
	Any raw edge more than 1/4 inch on inside.	8	3
	Bubbling/ delamination fused.	6	8
	Zipper Any malfunction.	5	5
	Fabric Shading	4	5
	Coating omitted or thickness of coating / plating less than specified	4	17
	Collar points --- conspicuously uneven turn -out of edges and points.	4	4
	Fabric Color, color combination not as specified.	3	9
	Exposed zippers that detract from appearance of garment.	3	3
	Hi-low yokes at seams.	3	6
	Loose tension on edge or raised stitching resulting in a loose seam or loosely exposed	2	4
	未按指定的要求沿着纹理进行裁剪，影响到服装外表。	1	4
	口袋宽度大于口袋盖宽度，超过 1 / 8 英寸。	1	2
	边缘缝合过松或因缝合线过松导致针脚突起或露出顶线或梭心线。	1	
	Part of garment caught in any unrelated operation or stitching (Unauthorized stitches).	1	2
	Irregular stitching that results in obviously crooked opening over zipper teeth.	1	2
	皮革上有阴影部分。	1	
	Broken or damaged button.	1	3
	Belt loop not fully secure.	1	1
	Any foreign objects imbedded ion leather	1	1
	衣袖的摺边或饰面不均匀、扭曲或在其他任何方面缝钉不当。	1	6
	Underarm seam not aligned with side seam in excess of 1/4 inch.	0	5
	顶部针脚不一致的地方大于 3 / 4 英寸，影响到服装的外表。		4
Summary for 'Factory' = India (22 defect records)			
		Sum	52.00
		Avg	2.48
			94.00
			4.70

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Factory	Defect Description	Major Sum	Minor Sum
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Jacket

Summary for 'Factory' = Jacket (1 detail record)

Sum

Avg